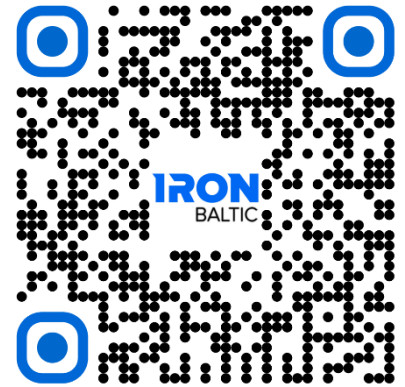




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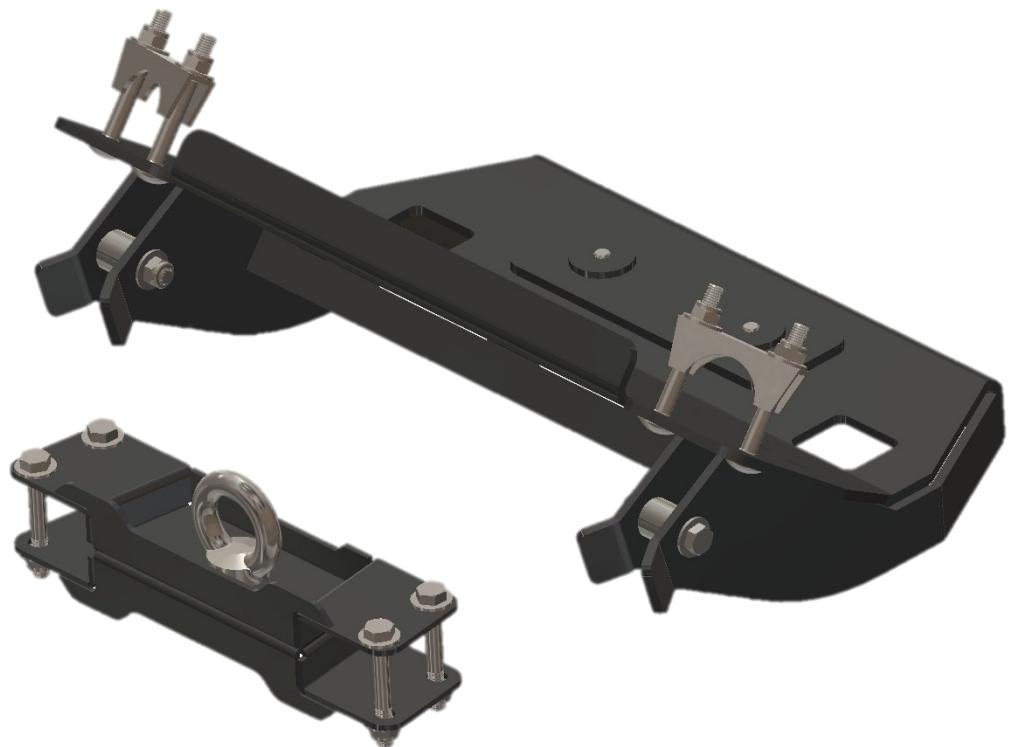
<https://code.ironbaltic.com/u/bcvj7apc>

FRONT-MOUNT ADAPTER

LINHAI LANDFORCE 550L/650L/650L PRO (2025+)

Code 03.18700

Version Rev01 (09042026)

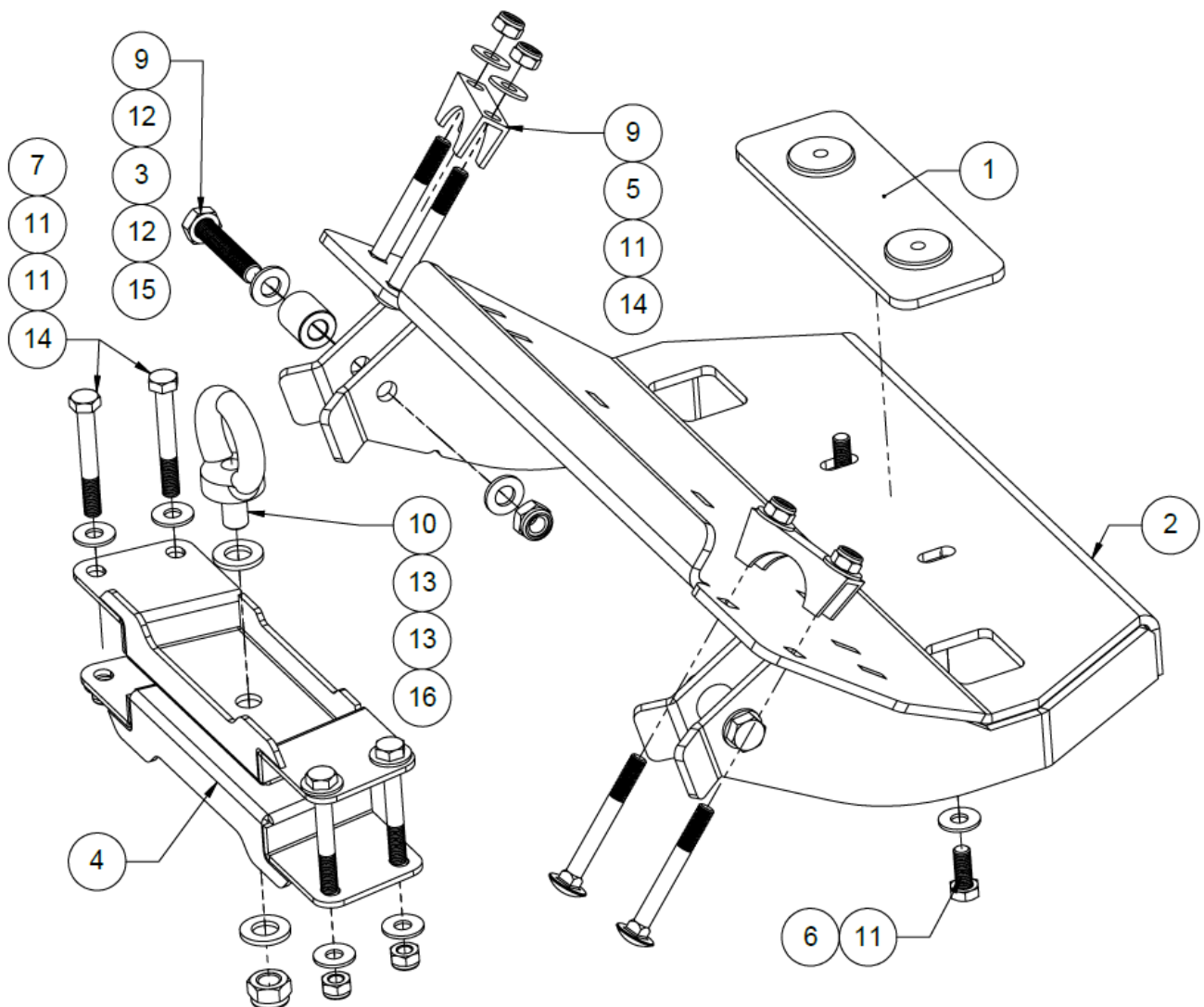


Keep this manual for future reference!

If you need any spare parts, please send this packaging data to your local dealer or to Iron Baltic
sales@ironbaltic.com

SPECIFICATION

Pos.	Description	Code	Amount
1	Mounting plate	03.18701K	1
2	Front-mount adapter	03.18702K	1
3	Narrow adapter bushing	03.5906	2
4	Lifting plate	03.12406	2
5	Tube clamp 38mm	OT.05.04.030	2
6	Polt M8x20 DIN603	OT.02.02.180	2
7	Polt M8x60 DIN933	OT.02.01.015	4
8	Polt M8x70 DIN 933	OT.02.05.082	4
9	Polt M10x50 DIN 933	OT.02.02.340	2
10	Lifting eye M12 DIN 580	OT.19.01.010	1
11	Washer Ø8/20 SFS 3738	OT.04.03.030	14
12	Washer 10/20 DIN125	OT.04.01.040	4
13	Washer Ø 12 DIN 125	OT.04.01.050	2
14	Nut M8 Nyloc DIN985	OT.03.02.040	8
15	Nut M10 Nyloc DIN985	OT.03.02.050	2
16	Nut M12 Nyloc DIN985	OT.03.02.060	1



Numbers on the drawing correspond to the Pos. Numbers in the specification table



TOOLS NECESSARY FOR INSTALLATION:

- Spanner 13mm
- Socket 13mm
- Socket 19mm
- Spanner 17mm
- Socket 17mm



NB!

Adapter was designed and constructed with factory wheel and tyre sizes taken into consideration!

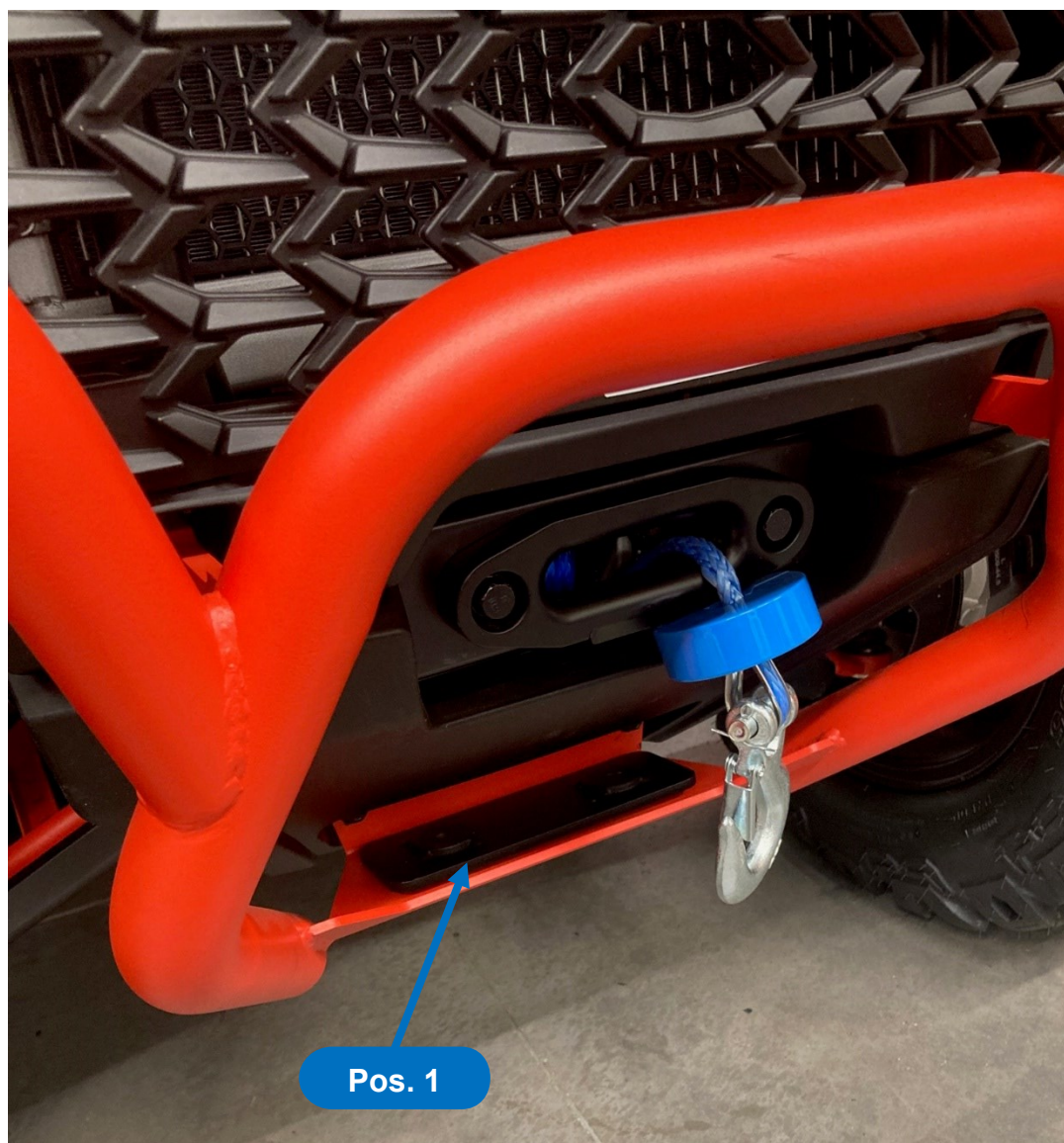
550L - Front: AT25x8-12. Rear: AT25x10-12.

650L/650L - Front: AT26x9-14. Rear: AT26x11-14

FITTING INSTRUCTIONS

Step 1

Install the mounting plate (Pos.1).



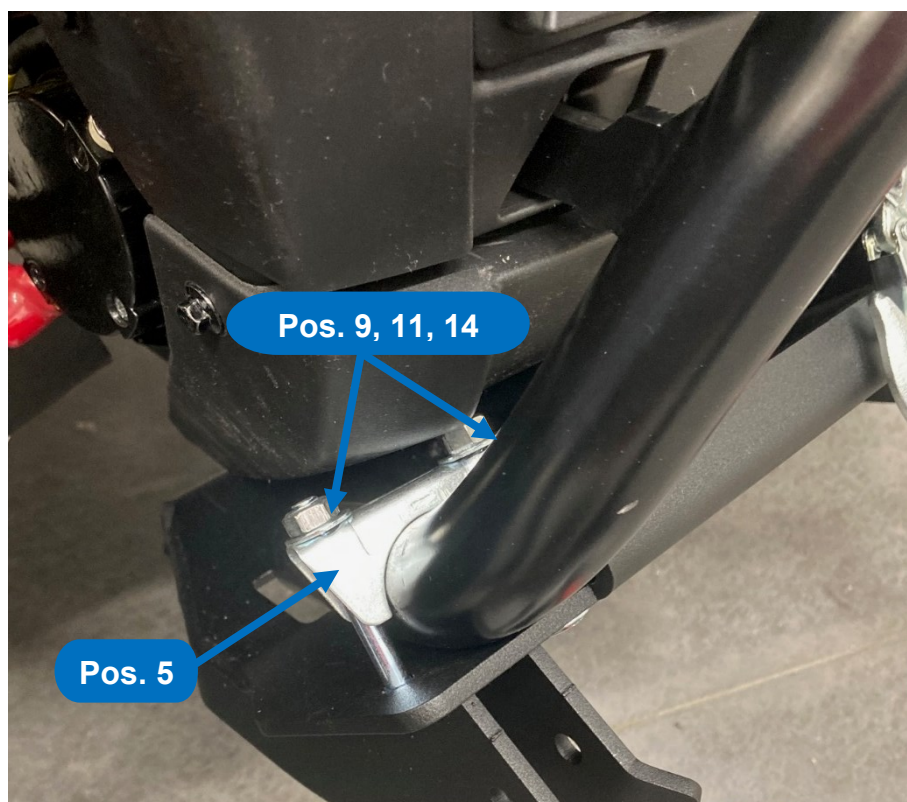
Step 2

Connect the adapter (Pos. 2) and the mounting adapter (Pos. 1). Use M8x20 bolts (Pos. 6) and washers (Pos. 11). **Do not tighten the bolts!**



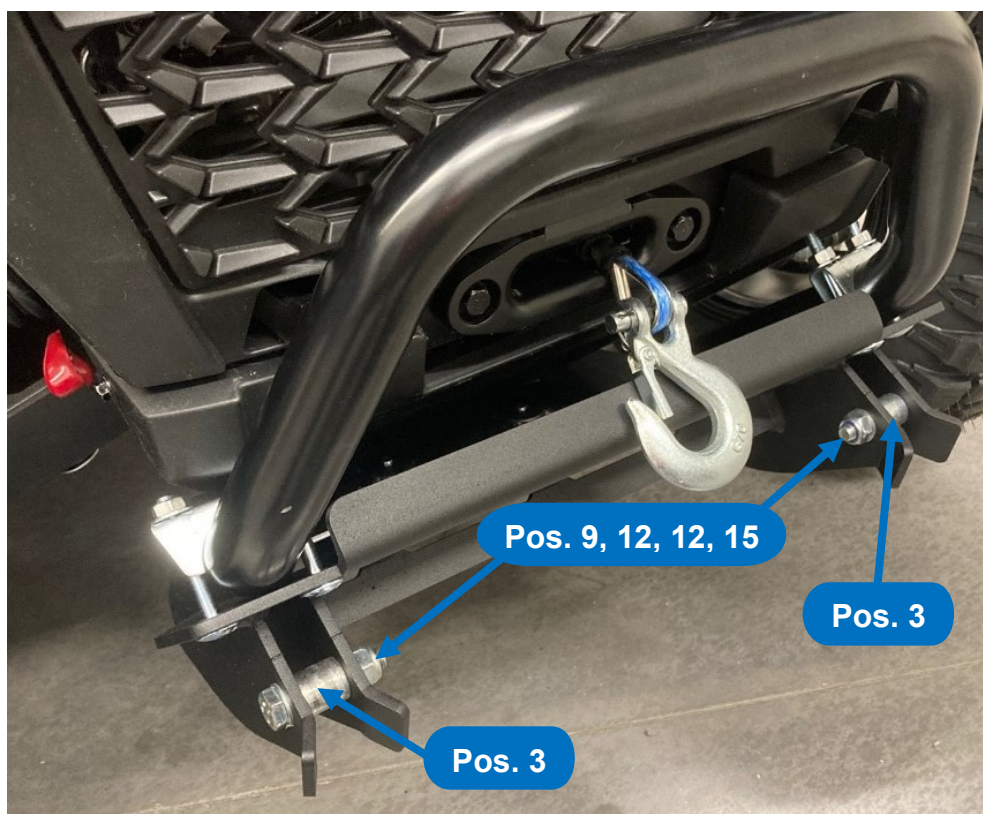
Step 3

Install the tube clamps (Pos. 5). Use wood bolts M8x70 (Pos. 10), Ø8/20 washers (Pos. 11), and M8 Nyloc nuts (Pos. 14). **Tighten the lower adapter bolts!**



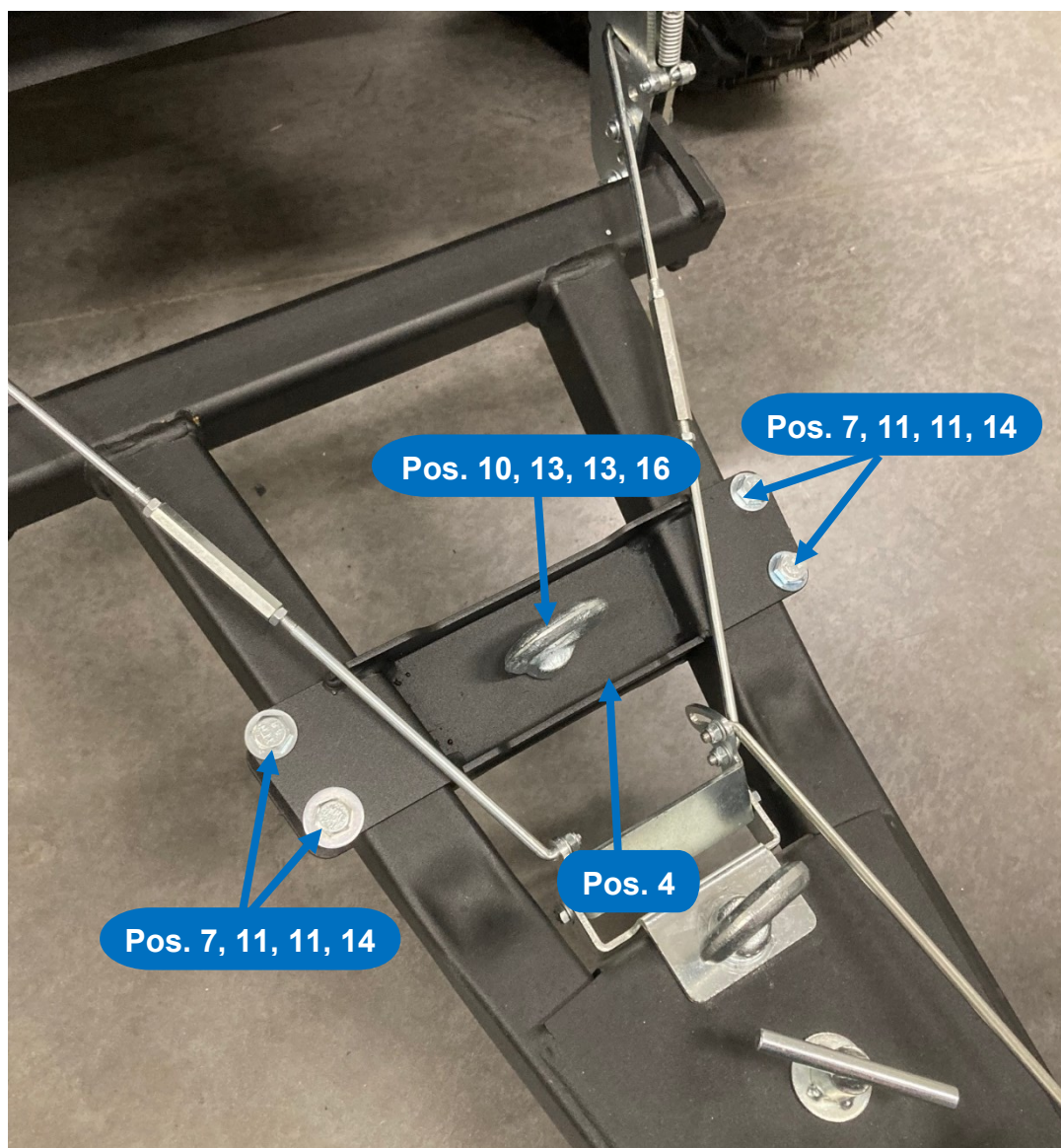
Step 4

Install the adapter bushings (Pos. 3). Use M10x50 bolts (Pos. 9), Ø10/20 washers (Pos. 12) and M10 Nyloc nuts (Pos. 15)



Step 5

Install the lifting eye (Pos. 10) and lifting plates (Pos. 4). Use M8x60 bolts (Pos. 7), Ø8/20 & Ø12 washers (Pos. 11 & 13), M8 & M12 Nyloc nuts (Pos. 14 & 16).



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